



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 71795

Tuesday, July 12, 2011 9:51:51 AM



Page 2

Item ID: D3512-1

Accept



Setup Start



Revision ID:

Item Name: Wearplate

Stop



Start Date: 7/12/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 7/18/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Brake NC Brake NC	NC BRAKE  Memo Deburr if necessary <input type="checkbox"/> Form as per dwg D3512 using DT8179	0.00  0.00				(12)			
140  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00				W	11	07 25	(12)
150  Large Fab Large Fab	Large Fab  Memo Weld hard surface using DT8874 as per Dwg D3512 & QSI 004 <input type="checkbox"/> Qty Description Batch <input type="checkbox"/> A/R 2059b Hardcoat Rod <u>M 18176</u>	0.00  0.00				CL	11-7-26		(Y/B)

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**Work Order ID 71795**

Tuesday, July 12, 2011 9:51:51 AM



Page 4

Item ID: D3512-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearplate

Start Date: 7/12/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 7/18/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

12 0 11/07/24

200

Identify as per dwg &amp; Stock Location: 500

0.00



Packaging

Memo

0.00

Packaging

11/7/20 12.5

210

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/27 12

11-07-24  
(12)

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**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, July 12, 2011 9:51:58 AM

Page 1

Work Order ID: 71795

Parent Item: D3512-1

Parent Item Name: Wearplate



Start Date: 7/12/2011

Required Date: 7/18/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 06-06-20 JLM  
IPP Rev:B Now SS as per Rev B 06-12-15 JLM  
IPP Rev:C Rev C dwg 07-12-06 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S16GA

Purchased

No

100

sf

22.7000

0.261

3.296842



B11-7-12

304/316 Sheet.063

Location

Loc Qty

Loc Code

MAT020

22.7

117275

1.7

117653

21

118217

118217

(12)

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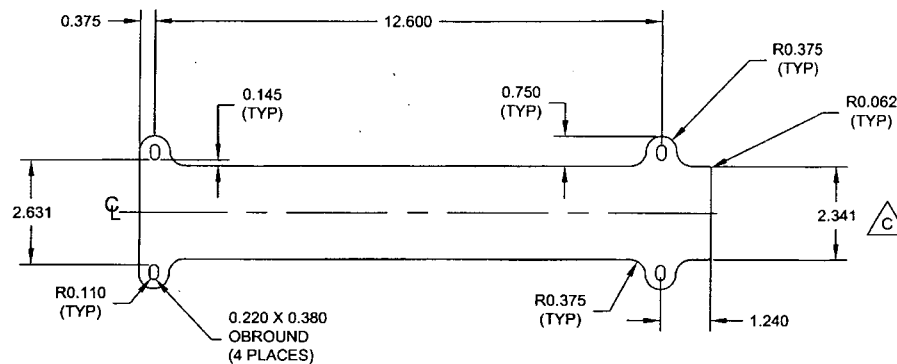
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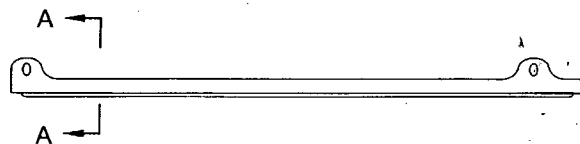
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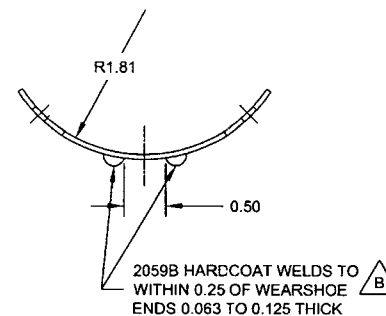
NOTE: Date & initial all entries



**D3512-1F FLAT PATTERN**



**D3512-1 BENDING DETAIL**



**SECTION A-A  
SCALE 2:3**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 71195

11-08-11

RELEASED  
07.11.16

C

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 16 GAUGE (0.063 THICK)  
(REF. DART MATERIAL SPEC M304S16GA)
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.31 lbs

C	ENLARGE OBOUNDED FOR EASIER ASSEMBLY UPDATE DRAWING FORMAT ADD WEIGHT	PH	07.10.05
B	CHANGE MATERIAL TO STAINLESS STEEL	PH	06.10.27
A	NEW ISSUE	PH	06.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.05		

**DART AEROSPACE USA, INC**  
PORT HADLOCK, WA

DRAWING NO. D3512 REV. C  
SHEET 1 OF 1

TITLE WEARPLATE SCALE 1:3

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